FR-A800-E Series

The FR-A800-E adds an integrated web server and 100Mbit Ethernet TCP/IP connectivity as standard to the existing network options of the FR-A800 flagship multi-use inverter. The FR-A800-E provides machine builders and systems integrators an increased ability for remote system monitoring and parameter adjustment, as well as easy integration into existing network environments.

- High Speed Response: With a speed response of 50Hz. FR-A800 to respond to a change in motor load. FR-A800 reacts to a speed signal much faster too - between 2 to 3 ms as opposed to 5 to 20 ms with FR-A700.
- Wide Speed Range: 200:1 speed range open loop. 1500:1 closed loop speed range.
- Extended Maximum Speed: A standard FR-A800 VFD can drive high speed motors at up to 590Hz, compared to the FR-A700's 400Hz.
- **IPM Motor Control:** Standard FR-A800 VFDs can drive the new generation IPM (Internal Permanent Magnet) motors, such as the Marathon 'SyMAX' Series.
- **Safety Stop:** FR-A800 is a SAFETY drive. "STO" capability enables SIL2 / PLd category emergency
- Compatible with USB Stick: VFD settings can be easily uploaded or downloaded and 'black box' operating data at the time of a drive trip can be copied for diagnosis using the FR-Configurator software.
- **GOT Interface:** Automatic connectivity to GOT 2000 series GOTs without the need to change any parameters.

- Improved PLC: FR-A800 has a new internal PLC based around the Mitsubishi Electric 'L Series' processor. Instructions in the form of 'Function Blocks' can now be used.
- Conformal Coating: All FR-A800 VFDs have Conformal Coated boards as standard.
- Separate Rectifier Stage: For drives over 500 HP greater system flexibility.
- Ethernet Communications as Standard -Communicate with MODBUS TCP/IP or CC-Link IE Field Basic communications networks at a speed of 100Mbps without the need for an extra option card.
- **Automatic IP Address Detection Automatically** detect the IP address of all connected drives. quickly enabling connection and programming using FR-Configurator2 software.
- Multiple Protocol Capability Network option cards offer connection to other drive based networks and a higher level information system.
- **Drive to Drive Communications –** Utilize the internal PLC to communicate without a master PLC controller allowing the drives to work together as a team.



FR-A8











Max Load Capacity

| Symbol | Voltage Class |
|--------|---------------|
| 2 | 200V class |
| 4 | 400V class |
| | i |

Communication

| Symbol | Type (*1) | Communication Type | | | |
|--------|-----------|--------------------|--|--|--|
| E1 | FM | Ethornot (*9) | | | |
| E2 | CA | Ethernet (*2) | | | |

Voltage

| Symbol | Voltage Class |
|---------------------|---------------------------------|
| 100023 to 068301 | Inverter SLD rated current (A) |
| 0.4 to 280K | Inverter ND rated capacity (kW) |

Circuit Board

| Symbol | Circuit Board Coating (conforming to IEC60721-3-3 3C2/3S2) | Plated Conductor |
|---------|---|---------------------|
| None | Without | Without |
| 60 | With | Without |
| 06 (*3) | With | With |

- 1. Specification differs by the type. Major differences are shown in the table below.
- Inverter equipped with a built-in Ethernet board (FR-A8ETH).
 Applicable for the FR-A820-00340(5.5K) or higher, and the FR-A840-00170(5.5K) or higher

| | | Initial Setting | | | | | | |
|------------------------------------|---|------------------------|---------------|-----------------|---|--|--|--|
| Туре | Monitor Output | Built-in EMC Filter | Control Logic | Rated Frequency | Pr.19 Base Frequency Voltage | | | |
| FM (Terminal FM Equipped Model) | Terminal FM: pulse train output Terminal AM: analog voltage output (0 to ±10 VDC) | OFF | Sink logic | 60 Hz | 9999 (same as the power supply voltage) | | | |
| CA (Terminal CA Equipped Model) | Terminal CA: analog current output (0 to 20 mADC) Terminal AM: analog voltage output (0 to ±10 VDC) | ON | Source logic | 50 Hz | 8888 (95% of the power supply voltage) | | | |

FR-A800-E Ratings 240V Class

| Model Number | AMPS | AMPS for Duty | | | | power l | or Duty | (NEC) | Frame | Weight | Cooling | Protective | Regen. Braking Torque / Duty Using Standard Brake | Stocked |
|-------------------------|------|---------------|------|------|-----|---------|---------|-------|-------|--------|-----------------------|------------------|--|---------|
| Model Number | SLD | LD | ND | HD | SLD | LD | ND | HD | Size | Weight | Method | Rating | Resistors Where Supplied | Item |
| FR-A820-00046-E1N6 | 4.6 | 4.2 | 3 | 1.5 | 1 | | 0.75 | 0.25 | Α | 5.5 | Self- | | | S |
| FR-A820-00077-E1N6 | 7.7 | 7 | 5 | 3 | 2 | | 1 | 0.5 | В | 5.9 | Cooling | | 150% torque / 3% ED | S |
| FR-A820-00105-E1N6 | 10.5 | 9.6 | 8 | 5 | 3 | | 2 | 1 | С | 8.8 | | | | S |
| FR-A820-00167-E1N6 | 16.7 | 15.2 | 11 | 8 | 5 | | 3 | 2 | С | 8.8 | 1 | NIENAA 4 | 1000/ torque / 20/ ED | S |
| FR-A820-00250-E1N6 | 25 | 23 | 17.5 | 11 | 7.5 | | 5 | 3 | С | 8.8 |] | NEMA 1, UL-1, | 100% torque / 3% ED | S |
| FR-A820-00340-E1N6 | 34 | 31 | 24 | 17.5 | 10 | | 7.5 | 5 | D | 16.7 | 1 | Plenum | 1000/ towns / 00/ ED | S |
| FR-A820-00490-E1N6 | 49 | 45 | 33 | 24 | 20 | 15 | 10 | 7.5 | D | 16.7 |] | Rated (IP20) | 100% torque / 2% ED | S |
| FR-A820-00630-E1N6 | 63 | 58 | 46 | 33 | 20 | | 15 | 10 | Е | 20.5 | 1 | (120) | | S |
| FR-A820-00770-E1N6 | 77 | 70.5 | 61 | 46 | 25 | | 20 | 15 | F | 37.4 |] | | 20% torque / 100% ED | S |
| FR-A820-00930-E1N6 | 93 | 85 | 76 | 61 | 30 | | 25 | 20 | F | 37.4 | Forced Air Cooling | | (Brake transistor included) | S |
| FR-A820-01250-E1N6 | 125 | 114 | 90 | 76 | 40 | | 30 | 25 | F | 37.4 | Occining | | | S |
| FR-A820-01540-E160 | 154 | 140 | 115 | 90 | 60 | 50 | 40 | 30 | G | 48.4 | 1 | | | S |
| FR-A820-01870-E160 | 187 | 170 | 145 | 115 | 60 | | 50/60 | 40 | Н | 92.4 | 1 | | 20% torque / 100% ED | S |
| FR-A820-02330-E160 | 233 | 212 | 175 | 145 | 75 | | 60 | 50 | Н | 92.4 | 1 | IDOO | (Use FR-BU2 brake unit | S |
| FR-A820-03160-E160 (*1) | 316 | 288 | 215 | 175 | 125 | 100 | 75 | 60 | K | 118.8 | 1 | IP00 | for higher | S |
| FR-A820-03800-E1U6 (*1) | 380 | 346 | 288 | 215 | 150 | 125 | 100 | 75 | L | 162.8 | 1 | ratings) | | S |
| FR-A820-04750-E1U6 (*1) | 475 | 432 | 346 | 288 | 150 | • | 125 | 100 | L | 162.8 | 1 | | | S |

Note 1: These drives must be used together with a DC Link Choke, sold separately.

SLD- 110% 60s, 120% 3s (inverse-time characteristics) at ambient temperature 40°C

LD- 120% 60s, 150% 3s (inverse-time characteristics) at ambient temperature 50°C

ND- 150% 60s, 200% 3s (inverse-time characteristics) at ambient temperature 50°C

HD- 200% 60s, 250% 3s (inverse-time characteristics) at ambient temperature 50°C

FR-HEL DC Link Chokes (sold separately)

| | , , , | | | |
|--------------------|-------------|-------------|------------|------------|
| Model Number | SLD | LD | ND | HD |
| FR-A820-03160-E160 | FR-HEL-90K | FR-HEL-75K | - | - |
| FR-A820-03800-E1U6 | FR-HEL-110K | FR-HEL-90K | FR-HEL-75K | - |
| FR-A820-04750-E1U6 | FR-HEL-110K | FR-HEL-110K | FR-HEL-90K | FR-HEL-75K |

FR-A800-E Ratings 480V Class

| | AMPS | For Dut | ty | | Horse | power F | or Duty | (NEC) | F | Weight | Ocalina | Protective | Regen.Braking Torque / Duty (Using | Otenhed |
|--|----------|------------|----------|-----|------------|------------|---------|-----------|------|----------------|-------------------|-----------------|--|-----------------|
| Model Number | SLD | LD | ND | HD | SLD | LD | ND | HD | Size | (lbs) (*4) | Cooling Method | Rating | Standard Brake Resistors Where Supplied) | Stocked Item |
| FR-A840-00023-E1N6 | 2.3 | 2.1 | 1.5 | 0.8 | 1 | 1 | 0.5 | 0.25 | | 7.7 | | | Сарриса | S |
| FR-A840-00038-E1N6 | 3.8 | 3 | 2.5 | 1.5 | 2 | 2 | 1 | 0.5 |] | 7.7 | Self-Cooling | | | S |
| FR-A840-00052-E1N6 | 5.2 | 4.8 | 4 | 2.5 | 3 | 3 | 2 | 1 | C | 7.7 | | | 100% torque / 2% | S |
| FR-A840-00083-E1N6 | 8.3 | 7.6 | 6 | 4 | 5 | 5 | 3 | 2 | | 8.8 | | NEMA 1. | ED ED | S |
| FR-A840-00126-E1N6 | 12.6 | 11.5 | 9 | 6 | 7.5 | 7.5 | 5 | 3 | | 8.8 | - | UL-1, | | S |
| FR-A840-00170-E1N6 FR-A840-00250-E1N6 | 17 25 | 16 23 | 12 17 | 9 | 10 15 | 10 15 | 7.5 | 5 7.5 | D | 16.7 | | Plenum Rated | | S S |
| FR-A840-00310-E1N6 | 31 | 29 | 23 | 17 | 20 | 20 | 15 | 10 | | 20.5 | <u> </u> | (IP20) | | S |
| FR-A840-00380-E1N6 | 38 | 35 | 31 | 23 | 25 | 25 | 20 | 15 | E | 20.5 | _ | | | S |
| FR-A840-00470-E1N6 | 47 | 43 | 38 | 31 | 30 | 30 | 25 | 20 | _ | 37.4 | - | | | S |
| FR-A840-00620-E1N6 | 62 | 57 | 44 | 38 | 40 | 40 | 30 | 25 | F | 37.4 | | | 20% torque / 100% ED (Brake transistor | S |
| FR-A840-00770-E160 | 77 | 70 | 57 | 44 | 60 | 50 | 40 | 30 | G | 50.6 | | | included) | S |
| FR-A840-00930-E160 | 93 | 85 | 71 | 57 | 60 | 60 | 50 | 40 | | 90.2 | | | | S |
| FR-A840-01160-E160 | 116 | 106 | 86 | 71 | 75 | 75 | 60 | 50 | H | 90.2 | | | | S |
| FR-A840-01800-E160 (*1) | 180 | 144 | 110 | 86 | 150 | 100 | 75 | 60 | | 94.6 | _ | | | S |
| FR-A840-02160-E1U6 (*1) FR-A840-02600-E1U6 (*1) | 216 | 180 216 | 144 | 110 | 150 200 | 150 150 | 100 | 75 100 | J | 114.4 121.0 | - | | | S S |
| FR-A840-03250-E1U6 (*1) | 325 | 260 | 216 | 180 | 250 | 200 | 150 | 150 | | 156.2 | - | | | S |
| FR-A840-03610-E1U6 (*1) | 361 | 325 | 260 | 216 | 300 | 250 | 200 | 150 | L | 171.6 | - | | | S |
| FR-A840-04320-E1U6 (*1) | 432 | 361 | 325 | 260 | 350 | 300 | 250 | 200 | | 257.4 | - | | | S |
| FR-A840-04810-E1U6 (*1) | 481 | 432 | 361 | 325 | 400 | 350 | 300 | 250 | M | 257.4 | | | | S |
| FR-A840-05470-E1U6 (*1) | 547 | 481 | 432 | 361 | 450 | 400 | 350 | 300 | | 365.2 | | | | S |
| FR-A840-06100-E1U6 (*1) | 610 | 547 | 481 | 432 | 500 | 450 | 400 | 350 | N | 365.2 | | | | S |
| FR-A840-06830-E1U6 (*1) | 683 | 610 | 547 | 481 | 550 | 500 | 450 | 400 | | 365.2 | | | | S |
| FR-A842-07700-E1U6 + FR-CC2-H315K-60 (*2) | - | - | 610 | 547 | - | - | 500 | 450 | _ | 820.6 | | | | - (*3) |
| FR-A842-08660-E1U6 + FR-CC2-H315K-60 (*2) | - | - | - | 610 | - | - | - | 500 | P+R | 820.6 | | | | - (*3) |
| FR-A842-07700-E1U6 + FR-CC2-H355K-60 (*2) | - | 683 | - | - | - | 550 | - | - | - | 827.2 | Forced Air | | | - (*3) |
| FR-A842-08660-E1U6 + FR-CC2-H355K-60 (*2) FR-A842-09620-E1U6 + | - | - | 683 | - | - | - | 550 | - | | 827.2 | Cooling | | | - (*3) |
| FR-CC2-H355K-60 (*2) FR-A842-07700-E1U6 + | - | - | - | 683 | - | - | - | 550 | Q+R | 1003.2 | | | | - (*3) |
| FR-CC2-H400K-60 (*2) FR-A842-08660-E1U6 + | 770 | - | - | - | 650 | - | - | - | P+S | 979 | | IP00 | | - (*3) |
| FR-CC2-H400K-60 (*2) FR-A842-09620-E1U6 + | - | 770 | - | - | - | 650 | - | - | | 979 | | | 10% torque / 100% ED (Use FR-BU2-H for higher ratings) | - (*3) |
| FR-CC2-H400K-60 (*2) FR-A842-10940-E1U6 + | - | - | 770 | - | - | - | 650 | - | Q+S | 1155 | | | Tot fligher railings) | - (*3) |
| FR-CC2-H400K-60 (*2) FR-A842-08660-E1U6 + | - | - | - | 770 | - | - | - | 650 | | 1155 | | | | - (*3) |
| FR-CC2-H450K-60 (*2) FR-A842-09620-E1U6 + | 866 | - | - | - | 700 | - | - | - | P+S | 986 | | | | - (*3) |
| FR-CC2-H450K-60 (*2) | - | 866 | - | - | - | 700 | - | - | - | 1162 | | | | - (*3) |
| FR-A842-10940-E1U6 + FR-CC2-H450K-60 (*2) | - | - | 866 | - | - | - | 700 | - | - | 1162 | | | | - (*3) |
| FR-A842-12120-E1U6 + FR-CC2-H450K-60 (*2) | - | - | - | 866 | - | - | - | 700 | | 1162 | | | | - (*3) |
| FR-A842-09620-E1U6 + FR-CC2-H500K-60 (*2) | 962 | - | - | - | 800 | - | - | - | | 1168 | | | | - (*3) |
| FR-A842-10940-E1U6 + FR-CC2-H500K-60 (*2) | - | 962 | - | - | - | 800 | - | - | Q+S | 1168 | | | | - (*3) |
| FR-A842-12120-E1U6 + FR-CC2-H500K-60 (*2) | - | - | 962 | - | - | - | 800 | - | | 1168 | | | | - (*3) |
| FR-A842-10940-E1U6 + FR-CC2-H560K-60 (*2) | 1094 | - | - | - | 900 | - | - | - | | 1179 | | | | - (*3) |
| FR-A842-12120-E1U6 + FR-CC2-H560K-60 (*2) | - | 1094 | - | - | - | 900 | - | - | | 1179 | | | | - (*3) |
| FR-A842-12120-E1U6 + FR-CC2-H630K-60 (*2) | 1212 | - | - | - | 1000 | - | - | - | | 1181 | | | | - (*3) |

- Notes:

 1. These drives must be used with DC Link Chokes (sold separately).

 2. Drives are "sectional" design, used together with FR-CC2 rectifier stage.

 3. Consult VFD Marketing for availability.

 4. For FR-A842 and FR-CC2 combinations, the weights are COMBINED. Drives in shaded area MUST be used together with FR-HEL DC Link Choke (sold separately).

FR-A800-E Ratings 600V Class

| | AMPS | for Dut | у | | Horse | power fo | or Duty | (NEC) | Frame | Weight | Cooling | | Regen. Braking Torque / Duty (Using Standard | | | |
|--|------|---------|-----|-----|-------|----------|---------|-------|-------|--------|--------------|-------------------------------|---|--|--|--|
| Model Number (*4) | SLD | LD | ND | HD | SLD | LD | ND | HD | Size | (lbs) | Method | Protective Rating | Brake Resistors Where Supplied | | | |
| FR-A860-00027-E1N6 | 2.7 | 2.5 | 1.7 | 1 | 2 | 1.5 | 1 | 0.5 | С | 11.7 | Self Cooling | | ., | | | |
| FR-A860-00061-E1N6 | 6.1 | 5.6 | 4 | 2.7 | 5 | 3 | 3 | 2 | C | 12.8 | | Facility of Ton. | | | | |
| FR-A860-00090-E1N6 | 9 | 8.2 | 6.1 | 4 | 7.5 | 5 | 5 | 3 | С | 12.8 | | Enclosed Type (UL-1 plenum | | | | |
| FR-A860-00170-E1N6 | 17 | 16 | 12 | 9 | 15 | 10 | 10 | 7.5 | D | 15.4 | | rated) (*3) | 20% Braking Torque | | | |
| FR-A860-00320-E1N6 | 32 | 27 | 22 | 16 | 30 | 25 | 20 | 10 | E | 19.8 | | Tatou) (0) | 100% ED | | | |
| FR-A860-00450-E1N6 | 45 | 41 | 33 | 24 | 40 | 40 | 30 | 20 | F | 37.4 | | | | | | |
| FR-A860-00680-E160 | 68 | 62 | 55 | 41 | 60 | 60 | 50 | 40 | Н | 79.2 | | | | | | |
| FR-A860-01080-E160 (*1) | 108 | 99 | 84 | 63 | 100 | 100 | 75 | 60 | Н | 90.2 | | | | | | |
| FR-A860-01440-E160 (*1) | 144 | 131 | 104 | 84 | 150 | 125 | 100 | 75 | J | 114 | | | | | | |
| FR-A860-01670-E160 (*1) | 167 | 152 | 131 | 104 | 150 | 150 | 125 | 100 | J | 114 | Forced Air | | | | | |
| FR-A860-02430-E160 (*1) | 243 | 221 | 152 | 131 | 250 | 200 | 150 | 125 | J | 121 | Cooling | | | | | |
| FR-A860-02890-E160 (*1) | 289 | 255 | 221 | 152 | 300 | 250 | 200 | 150 | M | 246 |] | | | | | |
| FR-A860-03360-E160 (*1) | 336 | 304 | 255 | 202 | 350 | 300 | 250 | 200 | M | 253 | | Open Type (IP00) | 10% Braking Torque | | | |
| FR-A860-04420-E160 (*1) | 442 | 402 | 304 | 255 | 450 | 400 | 300 | 250 | N | 337 | | open 1)pe (11 ee) | 100% ED (Use FR-BU2-C | | | |
| FR-A862-05450-E160 + FR-CC2-C355K-60 (*2) | 545 | 496 | 402 | 304 | 550 | 500 | 400 | 300 | P+R | 810 | | | for higher rating) | | | |
| FR-A862-06470-E160 + FR-CC2-C400K-60 (*2) | 647 | 589 | 496 | 402 | 650 | 600 | 500 | 400 | Q+S | 920 |] | | | | | |
| FR-A862-08500-E160 + FR-CC2-C560K-60 (*2) | 850 | 773 | 663 | 589 | 850 | 750 | 650 | 600 | Q+S | 1126 | | | | | | |

690 VAC Power Input

| 030 | VAC I OWEI IIIput | | | | | | | |
|----------|--------------------------------|----------------------|--|---------------------------|--|--|--|--|
| Mod | el Number | | A870-02300-E1-60 | A870-02860-E1-60 | | | | |
| Stoc | ked Item | | - | - | | | | |
| Appl | icable Motor Capacity | SLD | 00 250 | | | | | |
| (kW) | (kW) (*1) ND (Initial Setting) | | 60 200 | | | | | |
| | Rated Capacity (kVA) | SLD | 275 | 342 | | | | |
| | (*2) | ND (Initial Setting) | 221 | 275 | | | | |
| Ħ | Rated Current (A (*3) | SLD | 230 | 286 | | | | |
| Output | nateu Guiteiii (A (3) | ND (Initial Setting) | 185 | 230 | | | | |
| ō | Overload Current Rating | SLD | 110% 60 s, 120% 3 s (inverse-time characteristics) at surrounding air temperature 40°C | | | | | |
| | Overioau Guireiii Hallily | ND (Initial Setting) | 150% 60 s, 200% 3 s (inverse-time characteristics) at surroun | ding air temperature 40°C | | | | |
| | Rated Voltage | | Three-phase 600 to 690 V | | | | | |
| | Rated input AC Voltage/Fr | equency | Three-phase 600 to 690 V 50 Hz/60 Hz | | | | | |
| <u>~</u> | Permissible AC Voltage Fl | uctuation | 540 to 759 V 50 Hz/60 Hz | | | | | |
| Supply | Permissible Frequency Flu | ıctuation | ±5% | | | | | |
| Š | Rated Input Current (A) | SLD | 230 | 286 | | | | |
| Power | nateu iliput Gurrelit (A) | ND (Initial Setting) | 185 | 230 | | | | |
| 2 | Power Supply Capacity | SLD | 275 | 342 | | | | |
| | (kVA) | ND (Initial Setting) | 221 | 275 | | | | |
| Prote | ective Structure (IEC 60529 |) | Enclosed type (IP20) | | | | | |
| Cool | ing System | | Forced air cooling | | | | | |
| Nois | e Level (dB) | | 79 79 | | | | | |
| Appr | ox. Weight (kg) | | 120 | 122 | | | | |

600 VAC Power Input

| Mod | el Number | | A870-02300-E1-60 | A870-02300-E1-60 | | | | | |
|----------|------------------------------|----------------------|--|------------------|--|--|--|--|--|
| Stoc | ked Item | | - | - | | | | | |
| Appl | icable Motor Capacity | SLD | 132 | 160 | | | | | |
| (kW) | (*1) | ND (Initial Setting) | 10 132 | | | | | | |
| | Rated Capacity (kVA) (2) | SLD | 229 | 285 | | | | | |
| | maicu Gapacity (KVA) (2) | ND (Initial Setting) | 184 | 229 | | | | | |
| ≒ | Rated Current (A (*3) | SLD | 230 | 286 | | | | | |
| Output | mateu Guirein (A (3) | ND (Initial Setting) | 185 | 230 | | | | | |
| 0 | Overload Current Rating | SLD | 10% 60 s, 120% 3 s (inverse-time characteristics) at surrounding air temperature 40°C | | | | | | |
| | Overload outlent mating | ND (Initial Setting) | 150% 60 s, 200% 3 s (inverse-time characteristics) at surrounding air temperature 40°C | | | | | | |
| | Rated Voltage (*5) | | Three-phase 525 to 600 V | | | | | | |
| | Rated input AC Voltage/Fro | <u> </u> | Three-phase 525 to 600 V 50 Hz/60 Hz | | | | | | |
| <u>~</u> | Permissible AC Voltage Fl | uctuation | 472 to 660 V 50 Hz/60 Hz | | | | | | |
| Supply | Permissible Frequency Flu | ıctuation | ±5% | | | | | | |
| S | Rated Input Current (A) | SLD | 230 | 286 | | | | | |
| Power | mateu input ourrent (A) | ND (Initial Setting) | 185 | 230 | | | | | |
| ے | Power Supply Capacity | SLD | 229 | 285 | | | | | |
| | (kVA) | ND (Initial Setting) | 184 | 229 | | | | | |
| Prote | ective Structure (IEC 60529) | | Enclosed type (IP20) | | | | | | |
| Cool | ing System | | Forced air cooling | | | | | | |
| Nois | e Level (dB) | | 79 79 | | | | | | |
| Appr | ox. Weight (kg) | | 120 | 122 | | | | | |

Notes:

1. These drives MUST be used with a DC Link Choke (sold separately).

2. FR-A862 Drives are inverter stage only; use together with FR-CC2-C rectifier stage. Maximum Input and Output Current of FR-CC2 modules is the value shown. COMBINED weight shown.

3. Remove the standard brake resistor (if fitted) for UL type 1. Rating is otherwise NEMA 1.

4. The FR-A860 does not include a built in parameter unit. The FR-DU08 or FR-LU08 is sold separately.

Notes: See User Manual for detailed information.

1. Indicates the maximum capacity applicable to voltage of 690 V. 2. The rated output capacity indicated assumes that the output voltage is 690 V. 3. Possible output currents during continuous operation under Real sensorless vector control or Vector control are shown in the table below. The PWM carrier frequency is automatically decreased to 2 kHz for heavy duty applications when operating the motor under Real sensorless vector control or Vector control with a PWM carrier frequency of 6 kHz or more (Pr.72 ≥ 6). The carrier frequency stays at 4 kHz in fast response operation.

FR-A800-E General Specifications

| | | | Contractions | | | | | | |
|----------------|--|-------------------------------|---|--|--|--|--|--|--|
| | Control Met | thod | Soft-PWM control, high carrier frequency PWM control (selectable among V/F control, Advanced magnetic flux vector control, Real sensorless vector control), Optimum excitation control, vector control (*1), and PM sensorless vector control | | | | | | |
| ĺ | Output Freq | uency Range | 0.2 to 590 Hz (The upper-limit frequency is 400 Hz under Advanced magnetic flux vector control, Real sensorless vector control, vector control (*1) and PM sensorless vector control.) | | | | | | |
| | Frequency Setting Resolution | Analog Input | 0.015 Hz/60 Hz (0 to 10 V/12 bits for terminals 2 and 4) 0.03 Hz/60 Hz (0 to 5 V/11 bits or 0 to 20 mA/approx. 11 bits for terminals 2 and 4, 0 to ±10 V/12 bits for terminal 1) 0.06 Hz/60 Hz (0 to ±5 V/11 bits for terminal 1) | | | | | | |
| | 110001411011 | Digital Input | 0.01 Hz | | | | | | |
| | Frequency Accuracy | Analog Input Digital Input | Within ±0.2% of the max. output frequency (25°C ± 10°C) Within 0.01% of the set output frequency | | | | | | |
| | Voltage / Fi Characteris | | Base frequency can be set from 0 to 590 Hz. Constant-torque/variable-torque pattern or adjustable 5 points V/F can be selected. | | | | | | |
| | Starting To | rque (*2) | SLD Rating: 120% 0.3 Hz, LD Rating:150% 0.3 Hz, ND Rating: 200% 0.3 Hz (*3), HD Rating: 250% 0.3 Hz (*3) (Real sensorless vector control, vector control (*1)) | | | | | | |
| | Torque Boo | st | Manual torque boost | | | | | | |
| | Time Settin | | 0 to 3600 s (acceleration and deceleration can be set individually), linear or S-pattern acceleration/deceleration mode, backlash countermeasures acceleration/deceleration can be selected. | | | | | | |
| ations | DC Injection (Induction I | Viotor) | Operation frequency (0 to 120 Hz), operation time (0 to 10 s), operation voltage (0 to 30%) variable | | | | | | |
| Specifications | Level | ntion Operation | Activation range of stall prevention operation (SLD rating: 0 to 120%, LD rating: 0 to 150%, ND rating: 0 to 220%, HD rating: 0 to 280%). Whether to use the stall prevention or not can be selected. (V/F control, Advanced magnetic flux vector control) | | | | | | |
| | Torque Lim | | Torque limit value can be set (0 to 400% variable). (Real sensorless vector control, vector control (*1) PM sensorless vector control) | | | | | | |
| operation | Frequency Setting | Analog Input | Terminals 2 and 4: 0 to 10 V, 0 to 5 V, 4 to 20 mA (0 to 20 mA) are available. Terminal 1: -10 to +10 V, -5 to +5 V are available. | | | | | | |
| 5 | Signal | Digital Input | Input using the setting dial of the operation panel or parameter unit Four-digit BCD or 16-bit binary (when used with option FR-A8AX) | | | | | | |
| 7 | Start Signa | | Forward and reverse rotation or start signal automatic self-holding input (3-wire input) can be selected. | | | | | | |
| | Input Signa Terminals) | ls (Twelve | Low-speed operation command, Middle-speed operation command, High-speed operation command, Second function selection, Terminal 4 input selection, Jog operation selection, Selection of automatic restart after instantaneous power failure, flying start, Output stop, Start self-holding selection, Forward rotation command, Reverse rotation command, Inverter reset. The input signal can be changed using Pr.178 to Pr.189 (Input terminal function selection). | | | | | | |
| ŀ | Pulse Train | Input | 100 kpps | | | | | | |
| | Operational | l Functions | Maximum and minimum frequency settings, multi-speed operation, acceleration/deceleration pattern, thermal protection, DC injection brake, starting frequency, JOG operation, output stop (MRS), stall prevention, regeneration avoidance, increased magnetic excitation deceleration, DC feeding (*4), frequency jump, rotation display, automatic restart after instantaneous power failure, electronic bypass sequence, remote setting, automatic acceleration/deceleration, retry function, carrier frequency selection, fast-response current limit, forward/reverse rotation prevention, operation mode selection, slip compensation, droop control, load torque high-speed frequency control, speed smoothing control, traverse, auto tuning, applied motor selection, gain tuning, RS-485 communication, Ethernet communication, PID control, PID precharge function, easy dancer control, cooling fan operation selection, stop selection (deceleration stop/coasting), powerfailure deceleration stop function, stop-on-contact control, PLC function, life diagnosis, maintenance timer, current average monitor, multiple rating, orientation control (*1), speed control, torque control, position control, pre-excitation, torque limit, test run, 24 V power supply input for control circuit, safety stop function, anti-sway control. | | | | | | |
| | Output Sign Collector O Terminals) (Two Termi | utput (Five Relay Output | Inverter running, Up to frequency, Instantaneous power failure/undervoltage (*4), Overload warning, Output frequency detection, Fault The output signal can be changed using Pr.190 to Pr.196 (Output terminal function selection). Fault codes of the inverter can be output (4 bits) from the open collector. | | | | | | |
| Ì | Pulse Train | Output | 50 kpps | | | | | | |
| | Pulse Train (FM Type) | Output | Max. 2.4 kHz: one terminal (output frequency) The monitored item can be changed using Pr.54 FM/CA terminal function selection. | | | | | | |
| 5 | Current Out | put (CA Type) | Max. 20 mADC: one terminal (output frequency). The monitored item can be changed using Pr.54 FM/CA terminal function selection. | | | | | | |
| | Voltage Out | tput | Max. 10 VDC: one terminal (output frequency). The monitored item can be changed using Pr.158 AM terminal function selection. | | | | | | |
| | Operation Panel | Operating Status | Output frequency, Output current, Output voltage, Frequency setting value. The monitored item can be changed using Pr.52 Operation panel main monitor selection. | | | | | | |
| | (FR-DU08) | Fault Record | A fault record is displayed when a fault occurs. Past 8 fault records and the conditions immediately before the fault (output voltage/current/frequency/cumulative energization time/year/month/date/time) are saved. | | | | | | |
| ro | tective Functions | | Overcurrent trip during acceleration, Overcurrent trip during constant speed, Overcurrent trip during deceleration or stop, Regenerative overvoltage trip during acceleration, Regenerative overvoltage trip during constant speed, Regenerative overvoltage trip during deceleration or stop, Inverter overload trip, Motor overload trip, Heatsink overheat, Instantaneous power failure (*4), Undervoltage (*4), Input phase loss (*4, *5), Stall prevention stop, Loss of synchronism detection (*5), Brake transistor alarm detection (*6), Output side earth (ground) fault overcurrent, Output short circuit, PU disconnection, Retry count excess (*5), CPU fault, Operation panel power supply short circuit, 24 VDC power fault, Abnormal output current detection (*5), Inrush current limit circuit fault (*4), Ethernet communication fault (*5), Analog input fault, USB communication fault, Safety circuit fault, Overspeed occurrence (*5), Speed deviation excess detection (*1, *5), Spead sequence fault (*5), Encoder phase fault (*1, *5), Brake sequence fault (*5), Internal circuit fault, Abnormal internal temperature (*7), Magnetic pole position unknown (*1) | | | | | | |
| | rning Functi | | Fan alarm, Stall prevention (overcurrent), Stall prevention (overvoltage), Regenerative brake pre-alarm (*5, *6), Electronic thermal relay function pre-alarm, PU stop, Speed limit indication (*5), Parameter copy, Safety stop, Maintenance timer 1 to 3 (*5), USB host error, Home position return setting error (*5), Home position return uncompleted (*5), Home position return parameter setting error (*5), Operation panel lock (*5), Password locked (*5), Parameter write error, Copy operation error, 24 V external power supply operation, Internal fan alarm (*7), Continuous operation during communication fault, Ethernet communication fault | | | | | | |
| - 1 | Ambient Te | mperature | -10°C to +50°C (non-freezing) (LD, ND, HD ratings) -10°C to +40°C (non-freezing) (SLD rating, IP55 compatible model) | | | | | | |
| | Ambient Hu | | 95% RH or less (non-condensing) (With circuit board coating (conforming to IEC60721-3-3 3C2/3S2), IP55 compatible model) 90% RH or less (non-condensing) (Without circuit board coating) | | | | | | |
| | | mperature (*8) | -20°C to +65°C (*2) Indoors (without corrosive gas, flammable gas, oil mist, dust and dirt, etc.) | | | | | | |
| ۱ | Atmosphere | | | | | | | | |
| | Altitude / V | inigrinii | 1000 m or lower (*9), 5.9 m/s2 (*10) or less at 10 to 55 Hz (directions of X, Y, Z axes) | | | | | | |

- Notes:

 1. Available only when a vector control compatible option is installed.

 2. For PM sensorless vector control, refer to the Instruction Manual (Detailed) of the FR-A800 inverter.

 3. In the initial setting of the FR-A820-00340(5.5K) or higher and the FR-A840-00170(5.5K) or higher, it is limited to 150% by the torque limit level.

 4. Enabled only for standard models and IP55 compatible models.

 5. This protective function is not available in the initial status.

 6. Enabled only for standard models.

 7. Available for the IP55 compatible model only.

 8. Temperature applicable for a short time, e.g., in transit.

 9. For the installation at an altitude above 1000 m (up to 2500 m), consider a 3% reduction in the rated current per altitude increase of 500 m.

 10. 2.9 m/s² or less for the FR-A840-04320(160K) or higher.

FR-HEL DC Link Chokes (sold separately)

| Model Number | SLD | LD | ND | HD |
|--------------------|--------------|--------------|--------------|--------------|
| FR-A840-01800-E160 | FR-HEL-H110K | FR-HEL-H75K | FR-HEL-H75K | FR-HEL-H55K |
| FR-A840-02160-E1U6 | FR-HEL-H110K | FR-HEL-H90K | FR-HEL-H75K | FR-HEL-H75K |
| FR-A840-02600-E1U6 | FR-HEL-H132K | FR-HEL-H110K | FR-HEL-H90K | FR-HEL-H90K |
| FR-A840-03250-E1U6 | FR-HEL-H160K | FR-HEL-H132K | FR-HEL-H110K | FR-HEL-H110K |
| FR-A840-03610-E1U6 | FR-HEL-H185K | FR-HEL-H160K | FR-HEL-H132K | FR-HEL-H132K |
| FR-A840-04320-E1U6 | FR-HEL-H220K | FR-HEL-H185K | FR-HEL-H160K | FR-HEL-H160K |
| FR-A840-04810-E1U6 | FR-HEL-H250K | FR-HEL-H220K | FR-HEL-H185K | FR-HEL-H185K |
| FR-A840-05470-E1U6 | FR-HEL-H280K | FR-HEL-H250K | FR-HEL-H220K | FR-HEL-H220K |
| FR-A840-06100-E1U6 | FR-HEL-H315K | FR-HEL-H280K | FR-HEL-H250K | FR-HEL-H250K |
| FR-A840-06830-E1U6 | FR-HEL-H355K | FR-HEL-H315K | FR-HEL-H280K | FR-HEL-H280K |

FR-HEL DC Link Chokes (sold separately)

| Model Number | SLD | LD | ND | HD |
|--------------------|--------------|--------------|--------------|--------------|
| FR-A860-01080-E160 | FR-HEL-C75K | FR-HEL-C75K | - | - |
| FR-A860-01440-E160 | FR-HEL-C90K | FR-HEL-C90K | FR-HEL-C75K | - |
| FR-A860-01670-E160 | FR-HEL-C110K | FR-HEL-C110K | FR-HEL-C90K | FR-HEL-C75K |
| FR-A860-02430-E160 | FR-HEL-C132K | FR-HEL-C132K | FR-HEL-C110K | FR-HEL-C90K |
| FR-A860-02890-E160 | FR-HEL-C185K | FR-HEL-C185K | FR-HEL-C132K | FR-HEL-C110K |
| FR-A860-03360-E160 | FR-HEL-C220K | FR-HEL-C220K | FR-HEL-C185K | FR-HEL-C185K |
| FR-A860-04420-E160 | FR-HEL-C280K | FR-HEL-C280K | FR-HEL-C220K | FR-HEL-C185K |

Key to Duty Code (FR-A820, FR-A840)

| | Overload Rating | | |
|-----|-----------------|------|-------------------|
| | 60s | 3s | Ambient Temp (°C) |
| SLD | 110% | 120% | 40 |
| LD | 120% | 150% | 50 |
| ND | 150% | 200% | 50 |
| HD | 200% | 250% | 50 |

Key to Duty Code (FR-A860)

| | Overload Rai | ting | Ambient Tempe | rature by Frame S | ize (°C) |
|-----|--------------|------|---------------|-------------------|----------|
| | 60s | 3s | C | D-H | J-Q |
| SLD | 110% | 120% | 30 | 40 | 40 |
| LD | 120% | 150% | 40 | 40 | 50 |
| ND | 150% | 200% | 40 | 40 | 50 |
| HD | 200% | 250% | 40 | 40 | 40 |

FR-A800-E Dimensions - Frame Size Key

| | Height-in (mm) | Width-in (mm) | Depth-in (mm) |
|---|----------------|---------------|---------------|
| Α | 12.2 (310) | 4.33 (110) | 4.39 (112) |
| В | 12.2 (310) | 4.33 (110) | 4.98 (127) |
| С | 12.52 (318) | 5.91 (150) | 5.57 (142) |
| D | 12.76 (324) | 8.66 (220) | 6.69 (170) |
| Е | 14.29 (363) | 8.66 (220) | 7.48 (190) |
| F | 20.37(517) | 9.84 (250) | 7.48 (190) |
| G | 21.67 (550) | 12.80 (325) | 7.68 (195) |
| Н | 21.67 (550) | 17.13 (435) | 9.84 (250) |
| J | 24.41 (620) | 18.31 (465) | 11.81 (300) |
| K | 27.56 (700) | 18.31 (465) | 9.84 (250) |
| L | 29.13 (740) | 18.31 (465) | 14.17 (360) |
| M | 39.76 (1010) | 19.61 (498) | 14.96 (380) |
| N | 39.76 (1010) | 26.77 (680) | 14.96 (380) |
| Р | 52.4 (1330) | 21.3 (540) | 17.3 (440) |
| Q | 62.2 (1580) | 26.8 (680) | 17.3 (440) |
| R | 52.4 (1330) | 23.6 (600) | 17.3 (440) |
| S | 62.2 (1580) | 23.6 (600) | 17.3 (440) |

Dimensions of REQUIRED DC Link Chokes (sold separately)

| Model Number | Height - inches (mm) | Width - inches (mm) | Depth - inches (mm) | Weight (lbs) |
|--------------|----------------------|---------------------|---------------------|--------------|
| FR-HEL-75K | 13.39 (340) | 5.91 (150) | 7.87 (200) | 37 |
| FR-HEL-90K | 13.39 (340) | 5.91 (150) | 7.87 (200) | 42 |
| FR-HEL-110K | 15.75 (400) | 6.89 (175) | 7.87 (200) | 44 |
| FR-HEL-H75K | 12.60 (320) | 5.51 (140) | 7.28 (185) | 35 |
| FR-HEL-H90K | 13.39 (340) | 5.91 (150) | 7.48 (190) | 44 |
| FR-HEL-H110K | 13.39 (340) | 5.91 (150) | 7.68 (195) | 48 |
| FR-HEL-H132K | 15.94 (405) | 6.89 (175) | 7.87 (200) | 57 |
| FR-HEL-H160K | 15.94 (405) | 6.89 (175) | 8.07 (205) | 62 |
| FR-HEL-H185K | 15.94 (405) | 6.89 (175) | 9.45 (240) | 64 |
| FR-HEL-H220K | 15.94 (405) | 6.89 (175) | 9.45 (240) | 66 |
| FR-HEL-H250K | 17.32 (440) | 7.48 (190) | 9.84 (250) | 77 |
| FR-HEL-H280K | 17.32 (440) | 7.48 (190) | 10.04 (255) | 84 |
| FR-HEL-H315K | 19.5 (495) | 8.3 (210) | 9.8 (250) | 92 |
| FR-HEL-H355K | 19.5 (495) | 8.3 (210) | 9.8 (250) | 101 |
| FR-HEL-C75K | 12.6 (320) | 5.5 (140) | 7.3 (185) | 35 |
| FR-HEL-C90K | 13.3 (340) | 5.9 (150) | 9.4 (240) | 44 |
| FR-HEL-C110K | 13.3 (340) | 5.9 (150) | 9.4 (240) | 51 |
| FR-HEL-C132K | 15.9 (405) | 6.9 (175) | 7.7 (195) | 53 |
| FR-HEL-C185K | 15.9 (405) | 6.9 (175) | 9.4 (240) | 70 |
| FR-HEL-C220K | 15.9 (405) | 6.9 (175) | 9.4 (240) | 73 |
| FR-HEL-C280K | 17.3 (440) | 7.5 (190) | 9.8 (250) | 88 |

FR-A800-E Dynamic Braking

All Mitsubishi Electric VFDs have some inherent braking capability. During controlled deceleration, motor regenerative losses are dissipated in the motor, wire, and VFD circuitry. The built-in DC injection braking allows for low speed braking and stopping. When the above capabilities are inadequate for an application, it is necessary to add a power transistor brake unit and resistor unit in series across the DC bus. Motor regeneration causes the DC bus voltage to increase, and when the voltage exceeds a specified threshold, the transistor turns on to pass current through the resistor. Motor kinetic energy is converted to heat energy. VFD overcurrent and overvoltage protective circuits are active at all times, and will fault-trip the VFD if the brake size is inadequate.

Two main factors must be considered when sizing the brake, the effective duty cycle (%ED) and the short time duty rating. The effective duty cycle is increased when an external resistor is added. It is preferable to profile the effective duty cycle of the units of time. With this information, the short time duty is known and the %ED can be calculated, as shown in the following example. %ED = Braking time / total time for complete operating cycle x 100 Example: In a given application a load is accelerated for 5 seconds, runs for 60 seconds and decelerates in 3 seconds before resting for 12 seconds. %ED = $3/(5+60+3+12) \times 100 = 3.6\%$

The tables shown assume 100% brake torque, when brake torque is represented by its percentage to the rated torque of the applied motor. Torque $(kg.m) = 974 \times Power (kW) / Speed (rpm).$

FR-A800-E Fitted with Internal Brake Resistor – Torque and Duty Cycle Figure

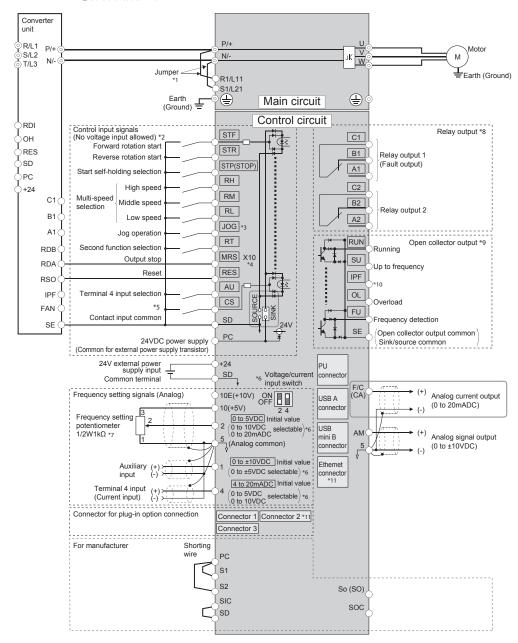
| ND Mode HP | Drive Model Number | Internal Resistor | | | High Performance Brake Resistor Option | | | | | |
|------------|----------------------|-----------------------------|----------|--------------|--|---------|----------|--------------|--|--|
| ND WOUL HE | Drive Model Nulliber | Brake Resistor Value (ohms) | Torque % | Duty % (ED%) | Part Ref. | Ohms | Torque % | Duty % (ED%) | | |
| 3/4 | FR-A820-00046-E1N6 | 200 | 150 | 3 | FR-ABR-0.4K | 200 | 150 | 10 | | |
| 1 | FR-A820-00077-E1N6 | 100 | 150 | 3 | FR-ABR-0.75K | 100 | 150 | 10 | | |
| 2 | FR-A820-00105-E1N6 | 60 | 150 | 3 | FR-ABR-2.2K | 60 | 100 | 10 | | |
| 3 | FR-A820-00167-E1N6 | 60 | 100 | 3 | FR-ABR-2.2K | 60 | 100 | 10 | | |
| 5 | FR-A820-00250-E1N6 | 40 | 100 | 3 | FR-ABR-3.7K | 40 | 100 | 10 | | |
| 7.5 | FR-A820-00340-E1N6 | 25 | 100 | 2 | FR-ABR-5.5K | 25 | 100 | 10 | | |
| 10 | FR-A820-00490-E1N6 | 20 | 100 | 2 | FR-ABR-7.5K | 20 | 100 | 10 | | |
| 15 | FR-A820-00630-E1N6 | - | - | - | FR-ABR-11K | 13 | 100 | 6 | | |
| 20 | FR-A820-00770-E1N6 | - | - | - | (2x) FR-ABR-15K[2P] | 9 | 100 | 6 | | |
| 25 | FR-A820-00930-E1N6 | - | - | - | (2x) FR-ABR-22K[2P] | 6.5 | 100 | 6 | | |
| 30 | FR-A820-01250-E1N6 | - | - | - | (2x) FR-ABR-22K[2P] | 6.5 | 100 | 6 | | |
| 1/2 | FR-A840-00023-E1N6 | 1200 | 100 | 2 | FR-ABR-H0.4K | 1200 | 100 | 10 | | |
| 1 | FR-A840-00038-E1N6 | 700 | 100 | 2 | FR-ABR-H0.75K | 700 | 100 | 10 | | |
| 2 | FR-A840-00052-E1N6 | 350 | 100 | 2 | FR-ABR-H1.5K | 350 | 100 | 10 | | |
| 3 | FR-A840-00083-E1N6 | 250 | 100 | 2 | FR-ABR-H2.2K | 250 | 100 | 10 | | |
| 5 | FR-A840-00126-E1N6 | 150 | 100 | 2 | FR-ABR-H3.7K | 150 | 100 | 10 | | |
| 7.5 | FR-A840-00170-E1N6 | 75 | 100 | 2 | FR-ABR-H5.5K | 110 | 100 | 10 | | |
| 10 | FR-A840-00250-E1N6 | 75 | 100 | 2 | FR-ABR-H7.5K | 75 | 100 | 10 | | |
| 15 | FR-A840-00310-E1N6 | - | - | - | FR-ABR-H11K | 52 | 100 | 6 | | |
| 20 | FR-A840-00380-E1N6 | - | - | - | (2x) FR-ABR-H15K[2S] | 36 (72) | 100 | 6 | | |
| 25 | FR-A840-00470-E1N6 | - | - | - | (2x) FR-ABR-H15K[2S] | 36 (72) | 100 | 6 | | |
| 30 | FR-A840-00620-E1N6 | - | - | - | (2x) FR-ABR-H22K[2S] | 26 (52) | 100 | 6 | | |
| 40 | FR-A840-00770-E160 | - | - | - | (2x) FR-ABR-H22K[2S] | 26 (52) | 100 | 6 | | |
| 50 | FR-A840-00930-E160 | - | - | - | 3RD PARTY RESISTOR * | 13.5 | 115 | * | | |
| 60 | FR-A840-01160-E160 | - | - | - | 3RD PARTY RESISTOR * | 13.5 | 95 | * | | |
| 75 | FR-A840-01800-E160 | - | - | - | 3RD PARTY RESISTOR * | 13.5 | 77 | * | | |
| 1 | FR-A860-00027-E1N6 | - | - | - | 3RD PARTY RESISTOR * | 1000 | 118 | * | | |
| 3 | FR-A860-00061-E1N6 | - | - | - | 3RD PARTY RESISTOR * | 370 | 108 | * | | |
| 5 | FR-A860-00090-E1N6 | - | - | - | 3RD PARTY RESISTOR * | 220 | 108 | * | | |
| 10 | FR-A860-00170-E1N6 | - | - | - | 3RD PARTY RESISTOR * | 110 | 107 | * | | |
| 20 | FR-A860-00320-E1N6 | - | - | - | 3RD PARTY RESISTOR * | 60 | 98 | * | | |
| 30 | FR-A860-00450-E1N6 | - | - | - | 3RD PARTY RESISTOR * | 40 | 100 | * | | |
| 50 | FR-A860-00680-E160 | - | - | - | 3RD PARTY RESISTOR * | 24 | 99 | * | | |
| 75 | FR-A860-01080-E160 | - | - | - | 3RD PARTY RESISTOR * | 16 | 100 | * | | |
| | | | | | | | | | | |

*Resistor wattage must be selected based on %ED (up to 100%)

FR-A800-E Terminal Connection Diagram

Main circuit terminal

Ocontrol circuit terminal



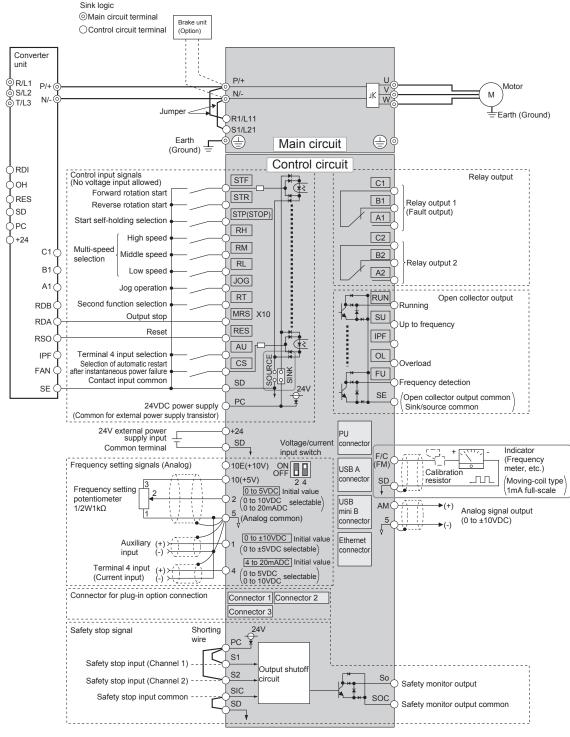
Notes:

- For the FR-A820-03800(75K) or higher, the FR-A840-02160(75K) or higher, and when a 75 kW or higher motor is used, always connect a DC reactor (FR-HEL), which is available as an option. (To select a DC reactor, refer to page 26, and select one according to the applicable motor capacity.) When a DC reactor is connected to the FR-A820-03160(55K) or lower or the FR-A840-01800(55K) or lower, if a jumper is installed across terminals P1 and P/+, remove the jumper before installing the DC reactor.
- When using separate power supply for the control circuit, remove the jumper between R1/L11 and S1/L21 The function of these terminals can be changed with the input terminal assignment (Pr.178 to Pr.189).
- Terminal JOG is also used as the pulse train input terminal. Use Pr.291 to choose JOG or pulse.

 Terminal JOG is also used as the pulse train input terminal. Use Pr.291 to choose JOG or pulse.

 Terminal input specifications can be changed by analog input specification switchover (Pr.73, Pr.267). To input a voltage, set the voltage/current input switch OFF. To input a current, set the voltage/current input switch ON. Terminals 10 and 2 are also used as a PTC input terminal. (Pr.561) (Refer to the FR-A800 Instruction Manual (Detailed).) It is recommended to use 2 W 1 k Ω when the frequency setting signal is changed frequently
- It is recommended to use Z w 1 ktz when the irrequency setting signal is changed frequently.
 If connecting a brake resistor, remove the jumper between PR and PX (FR-A820-00046(0.4K) to 00490(7.5K), FR-A840-00023(0.4K) to 00250(7.5K)).
 Connect a brake resistor across terminals P/+ (P3) and PR. (Terminal PR is equipped in FR-A820-00046(0.4K) to 01250(22K), FR-A840-00023(0.4K) to 01800(55K).) Install a thermal relay to prevent overheating and damage of discharging resistors. (Refer to the FR-A800 Instruction Manual (Detailed).)
 Do not connect the DC power supply (under DC feeding mode) to terminal P3.
 The function of these terminals can be changed with the output terminal assignment (Pr.195, Pr.196).
- 11. The function of these terminals can be changed with the output terminal assignment (Pr.190 to Pr.194).
- 12. Terminal F/C (FM) can be used to output pulse trains as open collector output by setting Pr.291.
- 13. Not required when calibrating the scale with the operation panel.
- 14. The option connector 2 cannot be used because the Ethernet board is installed in the initial status. The Ethernet board must be removed to install a plug-in option to the option connector 2. (However, Ethernet communication is disabled in that case.) ADDITIONAL NOTES
- To prevent a malfunction due to noise, keep the signal cables 10 cm or more away from the power cables. Also, separate the main circuit cables at the input side from the main circuit cables at the output side.
- After wiring, wire offcuts must not be left in the inverter. Wire offcuts can cause an alarm, failure or malfunction. Always keep the inverter clean. When drilling mounting holes in an enclosure etc., take caution not to allow chips and other foreign matter to enter the inverter.
- Set the voltage/current input switch correctly. Incorrect setting may cause a fault, failure or malfunction

FR-A802 Terminal Connection Diagram



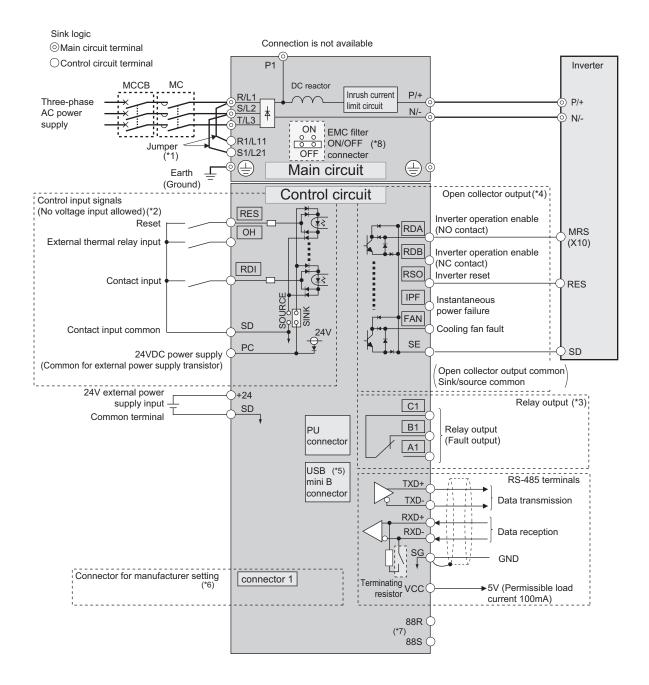
Notes:

- Terminals R1/L11 and S1/L21 are connected to terminals P/+ and N/- with a jumper respectively. When using separate power supply for the control circuit, remove the jumpers from R1/L11 and S1/L21.
- The function of these terminals can be changed with the input terminal assignment (Pr.178 to Pr.189).
- Terminal JOG is also used as the pulse train input terminal. Use Pr.291 to choose JOG or pulse.

 The X10 signal (NC contact input specification) is assigned to terminal MRS in the initial setting. Set Pr.599 = "0" to change the input specification of the X10 signal to NO contact.
- Terminal input specifications can be changed by analog input specification switchover (Pr.73, Pr.267). To input a voltage (0 to 5 ½/0 to 10 V), set the voltage/current input switch OFF. To input a current (4 to 20 mA), set the voltage/current input switch 0N. Terminals 10 and 2 are also used as a PTC input terminal. (Pr.561) It is recommended to use 2 W 1 k Ω when the frequency setting signal is changed frequently. The function of these terminals can be changed with the output terminal assignment (Pr.195, Pr.196).

- The function of these terminals can be changed with the output terminal assignment (Pr.190 to Pr.194). No function is assigned in the initial setting. Use Pr.192 for function assignment.
- 10. Terminal FM can be used to output pulse trains as open collector output by setting Pr.291
- 11. Not required when calibrating the scale with the operation panel.

 12. The option connector 2 cannot be used because the Ethernet board is installed in the initial status. The Ethernet board must be removed to install a plug-in option to the option connector 2. (However, Ethernet communication is disabled in that case.) ADDITIONAL NOTES
- To prevent a malfunction due to noise, keep the signal cables 10 cm or more away from the power cables. Also, separate the main circuit cables at the input side from the main circuit cables at the
- After wiring, wire offcuts must not be left in the inverter. Wire offcuts can cause an alarm, failure or malfunction. Always keep the inverter clean. When drilling mounting holes in an enclosure etc., take caution not to allow chips and other foreign matter to enter the inverter.
- · Set the voltage/current input switch correctly. Incorrect setting may cause a fault, failure or malfunction



Notes:

- When using separate power supply for the control circuit, remove the jumpers from R1/L11 and S1/L21.
- The function of these terminals can be changed with the input terminal assignment (Pr.178, Pr.187, Pr.189). The function of these terminals can be changed with the output terminal assignment (Pr.195).
- The function of these terminals can be changed with the output terminal assignment (Pr.190 to Pr.194).
- 5. The connector is for manufacturer setting. Do not use.6. Plug-in options cannot be used.

- 7. For manufacturer setting. Do not use.
 8. For the FR-CC2-H400K or higher, two EMC filter ON/OFF connectors are provided.

Dynamic Braking Options

- · Select the brake unit according to the motor capacity.
- To obtain braking torque greater than 200%, use a larger inverter capacity.
- Up to 10 FR-BU2 brake units can be connected in parallel for increased braking capacity.

Regeneration duty factor (operation frequency) %ED $\frac{\text{tb}}{\text{tc}}$ ×100 tb<15s(continuous operation time) Example 2 Lift operation

tb=t1+t2+t3+t4

% ED or Time at Short-Time Rating When Braking Torque is 100%

| Droko I | Jnit Model Number | Stocked | Brake Resistor | Stocked | Motor | Capac | ity (HP) | | | | | | | | | | | |
|----------|----------------------|---------|----------------------|---------|----------|-------|----------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| DI ake (| JIIIL MOUEL NUITIBEL | Item | Model Number | Item | 1 | 2 | 3 | 5 | 7.5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 75 |
| | FR-BU2-1.5K | S | BU-1500-TEIKOUKI | - | 30 s | - | - | - | - | - | - | - | - | - | - | - | - | - |
| | FR-BU2-3.7K | S | BU-3700-TEIKOUKI | - | - | 30 s | - | - | - | - | - | - | - | - | - | - | - | - |
| 230V | FR-BU2-7.5K | S | BU-7.5K-TEIKOUKI | - | - | - | 30 s | 30 s | - | - | - | - | - | - | - | - | - | - |
| 230V | FR-BU2-15K | S | FR-BR-15K-UL | S | - | - | - | - | 80% | 40% | 15% | 10% | - | - | - | - | - | - |
| | FR-BU2-30K | S | FR-BR-30K-UL | S | - | - | - | - | - | - | 65% | 30% | 25% | 15% | 10% | - | - | - |
| | FR-BU2-55K | - | FR-BR-55K-UL | - | - | - | - | - | - | - | - | - | 90% | 60% | 30% | 20% | 15% | 10% |
| | FR-BU2-H7.5K | S | 2 x BU-3700-TEIKOUKI | - | - | - | 30 s | 30 s | - | - | - | - | - | - | - | - | - | - |
| 460V | FR-BU2-H15K | S | FR-BR-H15K-UL | S | - | - | - | - | 80% | 40% | 15% | 10% | - | - | - | - | - | - |
| 400 V | FR-BU2-H30K | S | FR-BR-H30K-UL | S | - | - | - | - | - | - | 65% | 30% | 25% | 15% | 10% | - | - | - |
| | FR-BU2-H55K | S | FR-BR-H55K-UL | S | - | - | - | - | - | - | - | - | 90% | 60% | 30% | 20% | 15% | 10% |
| | | | FR-BR-C3.7K | - | - | - | 30% | 10% | - | - | - | - | - | - | - | - | - | - |
| | FR-BU2-C22K | S | FR-BR-C7.5K | - | - | - | - | 40% | 20% | 10% | - | - | - | - | - | - | - | - |
| 600V | | | FR-BR-C22K | - | - | - | - | - | - | 85% | 40% | 20% | 15% | 10% | - | - | - | - |
| | 2 x FR-BU2-C22K | S | 2 x FR-BR-C22K | - | - | - | - | - | - | - | - | - | - | - | - | 15% | - | - |
| | 3 x FR-BU2-C22K | S | 3 x FR-BR-C22K | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 15% |

| Droko I | Unit Model Number | Stocked | Brake Resistor | Stocked | Motor | Capacit | y (HP) | | | | | | | | | | |
|----------|----------------------|---------|-----------------|---------|------------|---------|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| DI ake (| Dilit Model Mailinei | Item | Model Number | Item | 100 | 125 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 600 | 700 | 800 |
| | FR-BU2-H75K | S | MT-BR5-H75K | - | 10% | 5% | - | - | - | - | - | - | - | - | - | - | - |
| | 2 x FR-BU2-H75K | S | 2 x MT-BR5-H75K | - | 40% | 25% | 15% | 10% | 5% | - | - | - | - | - | - | - | - |
| | 3 x FR-BU2-H75K | S | 3 x MT-BR5-H75K | - | 90% | 60% | 40% | 20% | 14% | 10% | 5% | 5% | - | - | - | - | - |
| 460V | 4 x FR-BU2-H75K | S | 4 x MT-BR5-H75K | - | - | 95% | 70% | 40% | 25% | 15% | 13% | 10% | 5% | 5% | - | - | - |
| 4001 | 5 x FR-BU2-H75K | S | 5 x MT-BR5-H75K | - | - | - | - | 60% | 40% | 25% | 20% | 15% | 12% | 10% | 5% | 5% | - |
| | 6 x FR-BU2-H75K | S | 6 x MT-BR5-H75K | - | - | - | - | 90% | 55% | 40% | 25% | 25% | 15% | 14% | 10% | 5% | 5% |
| | 7 x FR-BU2-H75K | S | 7 x MT-BR5-H75K | - | - | - | - | - | 80% | 55% | 40% | 35% | 20% | 15% | 13% | 10% | 5% |
| | 8 x FR-BU2-H75K | S | 8 x MT-BR5-H75K | - | - | - | - | - | - | 70% | 50% | 45% | 30% | 25% | 15% | 13% | 10% |

Braking Torque (%) at Short-Time Rating of 30 Sec. for 5HP and Less Braking Torque (%) at Short-Time Rating of 15 Sec. for 7.5HP and Larger

| Duoleo I | Unit Model Number | Stocked | Brake Resistor | Stocked | Motor | Capacit | y (HP) | | | | | | | | | | | |
|----------|---------------------|---------|------------------|---------|-------|---------|--------|------|------|------|------|------|------|------|------|------|------|------|
| ргаке (| DIIIL MOUEL NUIIDEL | Item | Model Number | Item | 1 | 2 | 3 | 5 | 7.5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 75 |
| | FR-BU2-1.5K | S | BU-1500-TEIKOUKI | - | 100% | 50% | - | - | - | - | - | - | - | - | - | - | - | - |
| | FR-BU2-3.7K | S | BU-3700-TEIKOUKI | - | - | 100% | 50% | 50% | - | - | - | - | - | - | - | - | - | - |
| 0001/ | FR-BU2-7.5K | S | BU-7.5K-TEIKOUKI | - | - | - | 100% | 100% | - | - | - | - | - | - | - | - | - | - |
| 230V | FR-BU2-15K | S | FR-BR-15K-UL | S | - | - | - | - | 280% | 200% | 120% | 100% | 80% | 70% | - | - | - | - |
| | FR-BU2-30K | S | FR-BR-30K-UL | S | - | - | - | - | - | - | 260% | 180% | 160% | 130% | 100% | 80% | 70% | - |
| | FR-BU2-55K | - | FR-BR-55K-UL | - | - | - | - | - | - | - | - | - | 300% | 250% | 180% | 150% | 120% | 100% |
| | FR-BU2-H15K | S | FR-BR-H15K-UL | S | [- | - | - | - | 280% | 200% | 120% | 100% | 80% | 70% | - | - | - | - |
| 460V | FR-BU2-H30K | S | FR-BR-H30K-UL | S | - | - | - | - | - | - | 260% | 180% | 160% | 130% | 100% | 80% | 70% | - |
| | FR-BU2-H55K | S | FR-BR-H55K-UL | S | - | - | - | - | - | - | - | - | 300% | 250% | 180% | 150% | 120% | 100% |
| | | | FR-BR-C3.7K | - | - | - | 170% | 100% | - | - | - | - | - | - | - | - | - | - |
| | FR-BU2-C22K | S | FR-BR-C7.5K | - | - | - | 340% | 200% | 130% | 100% | - | - | - | - | - | - | - | - |
| 600V | | | FR-BR-C22K | - | - | - | - | - | - | 300% | 200% | 145% | 120% | 100% | - | - | - | - |
| | 2 x FR-BU2-C22K | S | 2 x FR-BR-C22K | - | - | - | - | - | - | - | - | - | - | - | - | 120% | - | - |
| | 3 x FR-BU2-C22K | S | 3 x FR-BR-C22K | - | - | - | - | - | - | - | - | - | - | - | - | - | - | 120% |

Note: FR-BU2-C22K is not UL or cUL listed for use with the FR-BR-C resistor. If UL or cUL is required, use the ASC-RES-C22K in place of FR-BR-C22K.

| Droko II | nit Model Number | Stocked | Brake Resistor | Stocked | Motor | Capacity | (HP) | | | | | | | | | | |
|----------|---------------------|---------|-----------------|---------|-------|----------|------|------|------|------|------|------|------|------|------|------|------|
| DI AKE U | IIII MOUEI NUIIIDEI | Item | Model Number | Item | 100 | 125 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 600 | 700 | 800 |
| | FR-BU2-H75K | S | MT-BR5-H75K | - | 100% | 80% | 65% | 50% | 40% | 30% | 28% | 26% | 22% | 20% | - | - | - |
| | 2 x FR-BU2-H75K | - | 2 x MT-BR5-H75K | - | 200% | 165% | 135% | 100% | 80% | 65% | 55% | 53% | 44% | 40% | 33% | 28% | 25% |
| | 3 x FR-BU2-H75K | - | 3 x MT-BR5-H75K | - | 300% | 250% | 200% | 150% | 120% | 100% | 85% | 80% | 65% | 60% | 50% | 43% | 37% |
| 460V | 4 x FR-BU2-H75K | - | 4 x MT-BR5-H75K | - | - | 300% | 270% | 200% | 160% | 135% | 115% | 105% | 85% | 80% | 65% | 55% | 50% |
| 40UV | 5 x FR-BU2-H75K | - | 5 x MT-BR5-H75K | - | ĵ- | - | 300% | 250% | 200% | 170% | 140% | 130% | 110% | 100% | 83% | 70% | 62% |
| | 6 x FR-BU2-H75K | - | 6 x MT-BR5-H75K | - | - | - | - | 300% | 240% | 200% | 170% | 160% | 130% | 120% | 100% | 85% | 75% |
| | 7 x FR-BU2-H75K | - | 7 x MT-BR5-H75K | - | ĵ- | - | - | - | 280% | 235% | 200% | 185% | 155% | 140% | 115% | 100% | 85% |
| | 8 x FR-BU2-H75K | - | 8 x MT-BR5-H75K | - | 1- | - | - | - | - | 270% | 230% | 210% | 175% | 160% | 130% | 110% | 100% |

Dynamic Braking Unit & Resistor Specifications

| Brake l | Jnit Model Number | Stocked Item | Brake Resistor Model Number | Stocked Item | Weight - kg (lbs) | Resistance (Ohms) | Rated (Watts) | Continuous Permissible Power (Watts) |
|---------|-------------------|--------------|-----------------------------|--------------|-------------------|----------------------|---------------|--|
| | FR-BU2-1.5K | S | BU-1500-TEIKOUKI | - | n/a | 50 | 300 | 100 |
| | FR-BU2-3.7K | S | BU-3700-TEIKOUKI | - | n/a | 30 | 900 | 300 |
| 0001 | FR-BU2-7.5K | S | BU-7.5K-TEIKOUKI | - | n/a | 20 | 1800 | 600 |
| 230V | FR-BU2-15K | S | FR-BR-15K-UL | S | 15 (33) | 8 | 4000 | 990 |
| | FR-BU2-30K | S | FR-BR-30K-UL | S | 30 (66) | 4 | 8000 | 1990 |
| | FR-BU2-55K | - | FR-BR-55K-UL | - | 70 (154) | 2 | 16000 | 3910 |
| | FR-BU2-H7.5K | S | 2 x BU-3700-TEIKOUKI | - | n/a | 60 | 1800 | 600 |
| | FR-BU2-H15K | S | FR-BR-H15K-UL | S | 15 (33) | 32 | 4000 | 990 |
| 460V | FR-BU2-H30K | S | FR-BR-H30K-UL | S | 30 (66) | 16 | 8000 | 1990 |
| | FR-BU2-H55K | S | FR-BR-H55K-UL | S | 70 (154) | 8 | 16000 | 3910 |
| | FR-BU2-H75K | S | MT-BR5-H75K | - | 70 (154) | 6.5 | 30000 | 7500 |

FR-A800-E Dynamic Braking Units and Resistors - UFS Series

• A more economical solution to regenerative braking applications.

- Internal Form-C relay
- Adjustable DC bus brake turn-on voltage
- Configurable master / slave brake configuration. Allows connection of up to 5 brake units (1 master / 4 slaves)

240V Series

| | | Motor Capa | city | | | | | | | | |
|--------------------|----------------------------------|------------|------------------|----|---------|--------|-------------------|------------|--------------------------|----|-----|
| Braking | Нр | 7.5 | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 75 |
| Torque | kW | 5.5 | 7.5 | 11 | 15 | 18.5 | 22 | 30 | 37 | 45 | 55 |
| 100% for | Brake Unit | UFS22J | | | | UFS40J | | 2 x UFS40J | 2 x UFS40J | | |
| 15 Secs. | Brake Resistor | RUFC15J | | | RUFC22J | | RUFC40J | | 2 x RUFC40J | | |
| Flootwicel | Continuous Permissible Power (W) | | UFS22J - 1500W | | | | | W000 | 2ea x UFS40J - 4000W | | |
| Electrical Data | Resistance (Overall) | RUFC15J - | RUFC15J - 24ohms | | | 12ohms | RUFC40J - 7.5ohms | | 2ea x RUFC40J - 3.75ohms | | nms |
| Data | Continuous Current (Amps) | 7A | 7A | | | | 14.6A | | 29.2A | | |

460V Series

| | | Motor Capac | ity | | | | | | | | |
|--------------------|---|--------------|------|------------|----------|----|------------|---------------------|-------|----|--|
| Braking | Нр | 7.5 | 10 | 15 | 25 | 30 | 40 | 50 | 60 | 75 | |
| Torque | kW | 5.5 | 7.5 | 11 | 18.5 | 22 | 30 | 37 | 45 | 55 | |
| 100% for | 6 for Brake Unit UFS22 | | | | | | UFS40 | | | | |
| 15 Secs. | Brake Resistor | RUFC15/480 | | RUFC22/480 | | | RUFC40/480 | | | | |
| Flanking | Continuous Permissible Power (W) | UFS22 - 2000 | DW . | | | | | UFS40 - 4000W | | | |
| Electrical Data | Resistance (IIIVerall) BUFF. 15/480 - 440nm | | | | - 27ohms | | | RUFC40/480 - 15ohms | | | |
| Data | Continuous Current (Amps) | 6A | | 7.7A | | | | | 14.6A | | |

| | | Motor Capacity | | | | | | | | |
|--------------------|--|----------------|-----|-----|-----|------------------------------|-----|-----|--|--|
| Braking | Нр | 100 | 125 | 150 | 175 | 215 | 300 | 375 | | |
| Torque | kW | 75 | 90 | 110 | 132 | 160 | 220 | 280 | | |
| 100% for | for Brake Unit UFS110 | | | | | 2 X UFS110 | | | | |
| 15 secs. | Brake Resistor | RUFC110/480 | | | | 2 X RUFC110/480 | | | | |
| | Continuous Permissible Power (W) | UFS110 - 8000W | | | | 2 x UFS110 - 16000W | | | | |
| Electrical Data | Besistance (IIVerall) BUFLLI III/480 - 6 800ms | | | | | 2 x RUFC110/480 (1 per unit) | | | | |
| Dutu | Continuous Current (Amps) | 30.7A | | | | 61.4A | | | | |

Dimensions

| Model N | umher | Height | | Width | | Depth | | Approximate W | /eight | Stocked |
|---------|-------------|---------|---------------------|---------|---------|--------|--------|---------------|--------|---------|
| MOUCI N | umper | mm | inches | mm | inches | mm | inches | kg | lbs | Item |
| | UF\$20J | 250 | 9.8 | | | 175 | 6.9 | 2.5 | 5.5 | S |
| | UFS40J | 230 | 9.0 | | | | | | | S |
| 240V | RUFC15J | 240 | 9.5 | 100 | 3.9 | 75 | | 2.8 | 6.2 | S |
| | RUFC22J | 310 | 12.2 | | | | 3 | 3.5 | 7.7 | S |
| | RUFC40J | 365 | 14.4 | | | | | 4.3 | 9.5 | S |
| | UFS22 | | | 100 | 3.9 | 175 | 6.9 | 2.5 | 5.5 | S |
| | UFS40 | 250 | 9.8 | 100 | 3.9 | 175 | 0.9 | 2.5 | 5.5 | S |
| | UFS110 | | | 107 | 4.2 | 195 | 7.7 | 3.9 | 8.6 | S |
| 480V | RUFC15/480 | 310 | 12.2 | 100 | 3.9 | 75 | 3 | 3.5 | 7.7 | S |
| | RUFC22/480 | 365 | 65 14.4 | | 3.9 | 75 | 3 | 4.2 | 9.3 | S |
| | RUFC40/480 | 2 x 365 | 365 2 x 14.4 2 x 10 | | 2 x 3.9 | 2 x 75 | 2 x 3 | 8.7 | 19.2 | S |
| | RUFC110/480 | 4 x 365 | 4 x 14.4 | 4 x 100 | 4 x 3.9 | 4 x 75 | 4 x 3 | 17.3 | 38.1 | S |

Not UL listed. For non-UL applications only.

FR-A800 UL and Non-UL Listed DB Resistor Specifications

UL-Listed Resistors

| Model Number | Input Voltage (VAC) | Normal Duty (HP) VT | Braking Torque | Rated Resistor Ohms | 10% Braking | Encl. | Watts | 25% Braking | Encl. | Watts |
|-----------------|------------------------|------------------------|-------------------|---------------------------|---------------|---------|-------|---------------|--------------|-------|
| FR-A820-00046 | 230 | 1 | 100% | 150.0 | M150R250W-UL | CU-EN01 | 250 | M150R250W-UL | CU-EN01 | 250 |
| FR-A820-00077 | 230 | 2 | 100% | 121.0 | M121R250W-UL | CU-EN01 | 250 | M121R250W-UL | CU-EN01 | 250 |
| FR-A820-00105 | 230 | 3 | 100% | 67.0 | M67R250W-UL | CU-EN01 | 250 | M67R500W-UL | CU-EN01 | 500 |
| FR-A820-00167 | 230 | 5 | 100% | 40.0 | M40R250W-UL | CU-EN01 | 250 | M40R506W-UL | CU-EN01 | 506 |
| FR-A820-00250 | 230 | 7.5 | 100% | 36.0 | M36R500W-UL | CU-EN01 | 500 | M36R851W-UL | CU-EN02 | 851 |
| FR-A820-00340 | 230 | 10 | 100% | 24.0 | M24R506W-UL | CU-EN01 | 506 | M24R1K27-UL | CU-EN02 | 1270 |
| FR-A820-00490 | 230 | 15 | 100% | 19.8 | M19F8R690W-UL | CU-EN01 | 690 | M19F8R2K00-UL | CU-EN04 | 2000 |
| FR-A820-00630 | 230 | 20 | 100% | 14.0 | M14R1K50-UL | CU-EN04 | 1050 | M14R2K53-UL | CU-EN06 | 2530 |
| FR-A820-00770 | 230 | 25 | 100% | 10.0 | M10R1K38-UL | CU-EN04 | 1380 | M10R3K45-UL | CU-EN04 | 3450 |
| FR-A820-00930 | 230 | 30 | 100% | 7.0 | M7FR1K70-UL | CU-EN04 | 1700 | M7FR4K26-UL | CU-EN06 | 4260 |
| FR-A820-01250 | 230 | 40 | 100% | 7.0 | M7FR2K02-UL | CU-EN04 | 2020 | M7FR5K06-UL | CU-EN06 | 5060 |
| FR-A840-00023 | 460 | 1 | 100% | 410.0 | M410R750W-UL | CU-EN02 | 750 | M410R750W-UL | CU-EN02 | 750 |
| FR-A840-00038 | 460 | 2 | 100% | 400.0 | M400R750W-UL | CU-EN02 | 750 | M400R750W-UL | CU-EN02 | 750 |
| FR-A840-00052 | 460 | 3 | 100% | 250.0 | M250R500W-UL | CU-EN01 | 500 | M250R500W-UL | CU-EN01 | 500 |
| FR-A840-00083 | 460 | 5 | 100% | 150.0 | M150R250W-UL | CU-EN01 | 250 | M150R506W-UL | CU-EN02 | 506 |
| FR-A840-00126 | 460 | 7.5 | 100% | 107.0 | M107R500W-UL | CU-EN01 | 500 | M107R1K00-UL | CU-EN02 | 1000 |
| FR-A840-00170 | 460 | 10 | 100% | 75.0 | M75R506W-UL | CU-EN01 | 506 | M75R1K27-UL | CU-EN02 | 1270 |
| FR-A840-00250 | 460 | 15 | 100% | 55.0 | M55R1K00-UL | CU-EN02 | 1000 | M55R2K00-UL | CU-EN04 | 2000 |
| FR-A840-00310 | 460 | 20 | 100% | 39.0 | M39R1K01-UL | CU-EN02 | 1010 | M39R2K53-UL | CU-EN04 | 2530 |
| FR-A840-00380 | 460 | 25 | 100% | 39.0 | M39R1K38-UL | CU-EN02 | 1380 | M39R3K45-UL | CU-EN06 | 3450 |
| FR-A840-00470 | 460 | 30 | 100% | 30.0 | M30R1K70-UL | CU-EN03 | 1700 | M30R4K26-UL | CU-EN06 | 4260 |
| FR-A840-00620 | 460 | 40 | 100% | 24.0 | M24R2K02-UL | CU-EN04 | 2020 | M24R5K06-UL | U-EN-D009-1L | 5060 |
| FR-A840-00770 | 460 | 50 | 100% | 17.0 | M17R2K76-UL | CU-EN04 | 2760 | M17R6K90-UL | U-EN-D018-1L | 6900 |
| FR-A840-00930 | 460 | 60 | 100% | 14.0 | M14R3K40-UL | CU-EN06 | 3400 | M14R8K51-UL | U-EN-D018-1L | 8510 |
| FR-A840-01160 | 460 | 75 | 100% | 13.7 | M13F7R4K14-UL | CU-EN06 | 4140 | M13F7R10K4-UL | U-EN-D027-1H | 10400 |
| FR-A840-01800 | 460 | 100 | 80% | 13.5 | M13F5R5K06-UL | CU-EN06 | 5060 | M13F5R12K7-UL | U-EN-D027-1H | 12700 |

UL-Listed Resistors cont'd

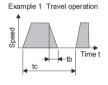
| Model Number | 33% Braking | Encl. | Watts | 50% Braking | Encl. | Watts |
|-----------------|---------------|--------------|-------|---------------|-----------------|-------|
| FR-A820-00046 | M150R250W-UL | CU-EN01 | 250 | M150R250W-UL | CU-EN01 | 250 |
| R-A820-00077 | M121R250W-UL | CU-EN01 | 250 | M121R500W-UL | CU-EN01 | 500 |
| FR-A820-00105 | M67R500W-UL | CU-EN01 | 500 | M67R750W-UL | CU-EN02 | 750 |
| R-A820-00167 | M40R750W-UL | CU-EN02 | 750 | M40R1K01-UL | CU-EN02 | 1010 |
| FR-A820-00250 | M36R1K12-UL | CU-EN02 | 1120 | M36R1K70-UL | CU-EN03 | 1700 |
| FR-A820-00340 | M24R1K67-UL | CU-EN03 | 1670 | M24R2K53-UL | CU-EN04 | 2530 |
| R-A820-00490 | M19F8R2K28-UL | CU-EN04 | 2280 | M19F8R3K45-UL | CU-EN06 | 3450 |
| FR-A820-00630 | M14R3K34-UL | CU-EN06 | 3340 | M14R5K06-UL | CU-EN06 | 5060 |
| FR-A820-00770 | M10R4K55-UL | U-EN-D009-1L | 4550 | M10R6K90-UL | U-EN-D018-1L | 6900 |
| FR-A820-00930 | M7FR5K62-UL | U-EN-D009-1L | 5620 | M7FR8K51-UL | U-EN-D018-1L | 8510 |
| FR-A820-01250 | M7FR6K68-UL | U-EN-D018-1L | 6680 | M7FR10K1-UL | U-EN-D027-1H | 10100 |
| FR-A840-00023 | M410R750W-UL | CU-EN02 | 750 | M410R750W-UL | CU-EN02 | 750 |
| FR-A840-00038 | M400R750W-UL | CU-EN02 | 750 | M400R750W-UL | CU-EN02 | 750 |
| FR-A840-00052 | M250R500W-UL | CU-EN01 | 500 | M250R750W-UL | CU-EN02 | 750 |
| FR-A840-00083 | M150R750W-UL | CU-EN02 | 750 | M150R1K01-UL | CU-EN02 | 1010 |
| FR-A840-00126 | M107R1K12-UL | CU-EN02 | 1120 | M107R1K70-UL | CU-EN03 | 1700 |
| FR-A840-00170 | M75R1K67-UL | CU-EN02 | 1670 | M75R2K53-UL | CU-EN04 | 2530 |
| FR-A840-00250 | M55R2K28-UL | CU-EN03 | 2280 | M55R3K45-UL | CU-EN06 | 3450 |
| FR-A840-00310 | M39R3K34-UL | CU-EN04 | 3340 | M39R5K06-UL | U-EN-D009-1L | 5060 |
| FR-A840-00380 | M39R4K55-UL | CU-EN06 | 4550 | M39R6K90-UL | U-EN-D018-1L | 6900 |
| FR-A840-00470 | M30R5K62-UL | U-EN-D009-1L | 5620 | M30R8K51-UL | U-EN-D018-1L | 8510 |
| FR-A840-00620 | M24R6K68-UL | U-EN-D018-1L | 6680 | M24R10K1-UL | U-EN-D027-1H | 10100 |
| FR-A840-00770 | M17R9K11-UL | U-EN-D018-1L | 9110 | M17R13K8-UL | U-EN-D036-1H | 13800 |
| FR-A840-00930 | M14R11K2-UL | U-EN-D027-1H | 11200 | M14R17K0-UL | U-EN-D036-1H | 17000 |
| FR-A840-01160 | M13F7R13K7-UL | U-EN-D027-1H | 13700 | M13F7R20K7-UL | U-EN-D027-1H | 20700 |
| FR-A840-01800 | M13F5R16K7-UL | U-EN-D036-1H | 16700 | M13F5R25K3-UL | 2X U-EN-D027-1H | 25300 |

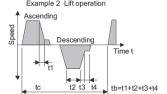
Non-UL Standard Resistors

| Model Number | Input Voltage (VAC) | Normal Duty (HP) VT | Braking Torque | Rated Resistor Ohms | 10% Braking | Encl. | Watts | 25% Braking | Encl. | Watts | 33% Braking | Encl. | Watts | 50% Braking | Encl. | Watts |
|-----------------|---------------------------|---------------------------|-------------------|---------------------------|-------------|-------|-------|-------------|-------|-------|-------------|-------|-------|-------------|-------|-------|
| FR-A820-00046 | 230 | 1 | 100% | 150.0 | M150R250W | EN00 | 250 |
| FR-A820-00077 | 230 | 2 | 100% | 121.0 | M121R250W | EN00 | 250 | M121R250W | EN00 | 250 | M121R250W | EN00 | 250 | M121R500W | EN01 | 500 |
| FR-A820-00105 | 230 | 3 | 100% | 67.0 | M67R250W | EN00 | 250 | M67R500W | EN01 | 500 | M67R500W | EN01 | 500 | M67R750W | DB3C | 750 |
| FR-A820-00167 | 230 | 5 | 100% | 40.0 | M40R250W | EN00 | 250 | M40R506W | EN01 | 506 | M40R750W | DB3C | 750 | M40R1K01 | EN02 | 1010 |
| FR-A820-00250 | 230 | 7.5 | 100% | 36.0 | M36R500W | EN01 | 500 | M36R851W | EN02 | 851 | M36R1K12 | EN03 | 1120 | M36R1K70 | EN03 | 1700 |
| FR-A820-00340 | 230 | 10 | 100% | 24.0 | M24R506W | EN01 | 506 | M24R1K27 | EN01 | 1270 | M24R1K67 | EN03 | 1670 | M24R2K53 | EN09 | 2530 |
| FR-A820-00490 | 230 | 15 | 100% | 19.8 | M19F8R690W | DB3C | 690 | M19F8R2K00 | EN09 | 2000 | M19F8R2K28 | EN09 | 2280 | M19F8R3K45 | EN09 | 3450 |
| FR-A820-00630 | 230 | 20 | 100% | 14.0 | M14R1K50 | EN02 | 1500 | M14R2K53 | EN06 | 2530 | M14R3K34 | EN06 | 3340 | M14R5K06 | EN09 | 5060 |
| FR-A820-00770 | 230 | 25 | 100% | 10.0 | M10R1K38 | EN02 | 1380 | M10R3K45 | EN06 | 3450 | M10R4K55 | EN06 | 4550 | M10R6K90 | EN18 | 6900 |
| FR-A820-00930 | 230 | 30 | 100% | 7.0 | M7FR1K70 | EN02 | 1700 | M7FR4K26 | EN09 | 4260 | M7FR5K62 | EN09 | 5620 | M7FR8K51 | EN18 | 8510 |
| FR-A820-01250 | 230 | 40 | 100% | 7.0 | M7FR2K02 | EN03 | 2020 | M7FR5K06 | EN09 | 5060 | M7FR6K68 | EN09 | 6680 | M7FR10K1 | EN18 | 10100 |
| FR-A840-00023 | 460 | 1 | 100% | 410.0 | M410R720W | EN01 | 720 |
| FR-A840-00038 | 460 | 2 | 100% | 400.0 | M400R720W | EN01 | 720 |
| FR-A840-00052 | 460 | 3 | 100% | 250.0 | M250R360W | EN00 | 360 |
| FR-A840-00083 | 460 | 5 | 100% | 150.0 | M150R250W | EN00 | 250 | M150R506W | EN01 | 506 | M150R750W | DB3C | 750 | M150R1K01 | DB3C | 1010 |
| FR-A840-00126 | 460 | 7.5 | 100% | 107.0 | M107R500W | EN01 | 500 | M107R1K00 | DB3C | 1000 | M107R1K12 | EN03 | 1120 | M107R1K70 | EN03 | 1700 |
| FR-A840-00170 | 460 | 10 | 100% | 75.0 | M75R506W | EN01 | 506 | M75R1K27 | EN03 | 1270 | M75R1K67 | EN03 | 1670 | M75R2K53 | EN06 | 2530 |
| FR-A840-00250 | 460 | 15 | 100% | 55.0 | M55R1K00 | DB3C | 1000 | M55R2K00 | EN03 | 2000 | M55R2K28 | EN06 | 2280 | M55R3K45 | EN06 | 3450 |
| FR-A840-00310 | 460 | 20 | 100% | 39.0 | M39R1K01 | EN02 | 1010 | M39R2K53 | EN06 | 2530 | M39R3K34 | EN06 | 3340 | M39R5K06 | EN18 | 5060 |
| FR-A840-00380 | 460 | 25 | 100% | 39.0 | M39R1K38 | EN03 | 1380 | M39R3K45 | EN09 | 3450 | M39R4K55 | EN18 | 4550 | M39R6K90 | EN18 | 6900 |
| FR-A840-00470 | 460 | 30 | 100% | 30.0 | M30R1K70 | EN04 | 1700 | M30R4K26 | EN09 | 4260 | M30R5K62 | EN18 | 5620 | M30R8K51 | EN18 | 8510 |
| FR-A840-00620 | 460 | 40 | 100% | 24.0 | M24R2K02 | EN09 | 2020 | M24R5K06 | EN18 | 5060 | M24R6K68 | EN18 | 6680 | M24R10K1 | EN18 | 10100 |
| FR-A840-00770 | 460 | 50 | 100% | 17.0 | M17R2K76 | EN09 | 2760 | M17R6K90 | EN18 | 6900 | M17R9K11 | EN18 | 9110 | M17R13K8 | EN27 | 13800 |
| FR-A840-00930 | 460 | 60 | 100% | 14.0 | M14R3K40 | EN06 | 3400 | M14R8K51 | EN18 | 8510 | M14R11K2 | EN18 | 11200 | M14R17K0 | EN27 | 17000 |
| FR-A840-01160 | 460 | 75 | 100% | 13.7 | M13F7R4K14 | EN06 | 4140 | M13F7R10K4 | EN18 | 10400 | M13F7R13K7 | EN18 | 13700 | M13F7R20K7 | HNS | 20700 |
| FR-A840-01800 | 460 | 100 | 80% | 13.5 | M13F5R5K06 | EN09 | 5060 | M13F5R12K7 | EN18 | 12700 | M13F5R16K7 | EN27 | 16700 | M13F5R25K3 | HWS | 25300 |

Regeneration duty factor (operation frequency)

%ED $\frac{\text{tb}}{\text{tc}}$ ×100 tb<15s(continuous operation time)





FR-HEL DC Link Chokes (sold separately)

| Model Number | HD | ND | LD | SLD |
|--------------------|--------------|--------------|--------------|--------------|
| FR-A840-02160-E1U6 | FR-HEL-H75K | FR-HEL-H75K | FR-HEL-H90K | FR-HEL-H110K |
| FR-A840-02600-E1U6 | FR-HEL-H90K | FR-HEL-H90K | FR-HEL-H110K | FR-HEL-H132K |
| FR-A840-03250-E1U6 | FR-HEL-H110K | FR-HEL-H110K | FR-HEL-H132K | FR-HEL-H160K |
| FR-A840-03610-E1U6 | FR-HEL-H132K | FR-HEL-H132K | FR-HEL-H160K | FR-HEL-H185K |
| FR-A840-04320-E1U6 | FR-HEL-H160K | FR-HEL-H160K | FR-HEL-H185K | FR-HEL-H220K |
| FR-A840-04810-E1U6 | FR-HEL-H185K | FR-HEL-H185K | FR-HEL-H220K | FR-HEL-H250K |
| FR-A840-05470-E1U6 | FR-HEL-H220K | FR-HEL-H220K | FR-HEL-H250K | FR-HEL-H280K |
| FR-A840-06100-E1U6 | FR-HEL-H250K | FR-HEL-H250K | FR-HEL-H280K | FR-HEL-H315K |
| FR-A840-06830-E1U6 | FR-HEL-H280K | FR-HEL-H280K | FR-HEL-H315K | FR-HEL-H355K |

Dimensions FR-800-E Series Drives

| Series | Frame | Height | Width | Depth |
|---------|-------|-------------|-------------|------------|
| 361162 | Size | Dimensions | Inches (mm) | |
| | Α | 12.2 (310) | 4.3 (110) | 4.4 (112) |
| | В | 12.2 (310) | 4.3 (110) | 5.0 (127) |
| | С | 12.5 (318) | 5.9 (150) | 5.6 (142) |
| | D | 12.8 (324) | 8.7 (220) | 6.7 (170) |
| | E | 14.3 (363) | 8.7 (220) | 7.5 (190) |
| | F | 20.4 (517) | 9.8 (250) | 7.5 (190) |
| FR-A800 | G | 21.7 (550) | 12.8 (325) | 7.7 (195) |
| | Н | 21.7 (550) | 17.1 (435) | 9.8 (250) |
| | J | 24.4 (620) | 18.3 (465) | 11.8 (300) |
| | K | 27.6 (700) | 18.3 (465) | 9.8 (250) |
| | L | 29.1 (740) | 18.3 (465) | 14.2 (360) |
| | M | 39.8 (1010) | 19.6 (498) | 15.0 (380) |
| | N | 39.8 (1010) | 26.8 (680) | 15.0 (380) |

| Series | Frame | Height | Width | Depth |
|---------|-------|-------------|------------|------------|
| 361162 | Size | Dimensions | | |
| FR-A842 | Р | 52.4 (1330) | 21.3 (540) | 17.3 (440) |
| FN-A042 | Q | 62.2 (1580) | 26.8 (680) | 17.3 (440) |
| FR-CC2 | R | 52.4 (1330) | 23.6 (660) | 17.3 (440) |
| FN-002 | S | 62.2 (1580) | 23.6 (660) | 17.3 (440) |

FR-A800-E Options and Accessories

| Model Number | Description | Comments | Stocked Item |
|----------------------------|---|--|--------------|
| FR-A8AP | Encoder Feedback Card | Provides 1500:1 speed range and positioning control in Vector Mode | S |
| FR-A8AL | Encoder Feedback Card, Orient, Vector Position Control and Encoder Dividing Output | Multi function feedback option – includes 1500:1 speed range and positioning control in vector mode, Ideal for spindle orient and machine tool | s |
| FR-A8TP | Vector Control Terminal Block | Enables encoder feedback on I/O terminal block instead of option card slot, combine with FR-A8AP for orient control | S |
| FR-A8ERS-60 | A/F800 Series RS485 Option Card | | S |
| FR-A8AX | 16 Bit Digital Input Card | BCD or Binary input | S |
| FR-A8AY | Digital Output / Extended Analog Output Card | 2 extra 0-20 mA or 0-10V output signals | S |
| FR-A8AR | Relay Output Card | 3 extra independent type 'C' relays | S |
| FR-A8AZ | High Res. Analog / Thermistor input Card | | - |
| FR-A8AC | A/F800 120V Control Option | | S |
| FR-A8AN | F/A800 4-20mA I/O Card | | S |
| FR-A8APR | Resolver Interface / Orientation Card | | - |
| FR-A8APS | Absolute Encoder Option | EnDat 2.x Interface | S |
| FR-A8NC | CC-Link Communications Card | A6CON-L5P / A6CON-TR11N connectors not included with Option card (Sold Separately) | s |
| FR-A8ND | DeviceNet Communications Card | | S |
| FR-A8NP | PROFIBUS DPV0 Communications Card | | S |
| A8NDPV1 | PROFIBUS DPV1 Communications Card | | S |
| FR-A8NF | FL-Net Communications Card | | S |
| A8N-XLT | Muli-protocol RS485 Communications Card | (BACnet® MS/TP), Siemens FLN (P1), Metasys® N2 | S |
| FR-A8NS | SSCNET III / F Communications Card | | - |
| A8NEIP-2P | EtherNET IP™ Communications Card | | S |
| A8NPRT-2P | PROFINET® Communications Card | | S |
| FR-A8NCN | ControlNet™ Communications Card | | S |
| FR-A8NCE | CC-Link [®] IE Communications Card | | S |
| FR-A8NCA | CanOpen Communication Card | | - |
| FR-A8NL | LonWorks Communication Card | | S |
| A8NECT-2P | EtherCAT® Communications Card | | S |
| A8NETH-2P | Multi-protocol EtherNET Communications Card | EtherNET IP, MODBUS TCP/IP, Profinet, BACnet IP | S |
| FR-LU08 | Liquid Crystal Operation Panel | Mount on VFD or panel | S |
| FR-PU07, FR-PU07-01 | Parameter Unit | Mount on panel only. FR-PU07-1 is for HVAC | S |
| FR-PU07BB-L | Parameter Unit with Battery Back-up | Hand held. Can program unpowered drives | S |
| FR-CB20_ (_ = 1, 3 or 5) | Parameter Unit Connection Cable | 1, 3 or 5 meter lengths | S |
| FR-ADP | Keypad Adaptor Unit | Connect FR-DU08 or FR-LU08 to FR-CB2 | S |
| FR-A8TAT | Control Terminal Block Adaptor | Use A500 or A700 terminal block with A800 | S |
| FR-A8TR | Screw Terminal Block Option | Screw Terminal Block Option | S |
| FR-ABR | High Duty Brake Resistor | Use with drives 30HP or below (ND rating) | S |
| FR-BR | Brake Resistor | Use with drives 75HP or below (ND rating) | S |
| MT-BR5 | Brake Resistor | Use with drives 100HP or below (ND rating) | S |
| FR-CV, FR-CVL | Regenerative Controller | Use with drives 75HP or below (ND rating) | S |
| MT-RC | Regenerative Controller | Use with drives 100HP or ABOVE (ND rating) | - |
| FR-HC2 | Zero Harmonic Controller | Available for all sizes | S |
| FR-HEL, FR-HEL-H, FR-HEL-C | DC Link Choke | Use in accordance with selection guide | S |
| FR-CONFIGURATOR2 | Software Setup Utility for FR-800 Series | | S |

External Heatsink Attachment

| Drive Model F/A820 | Drive Model F/A840 | Model Number | Stocked Item |
|---------------------|-----------------------------------|--------------|--------------|
| 00105, 00167, 00250 | 00023, 00038, 00052, 00083, 00126 | FR-A8CN01 | S |
| 00340, 00490 | 00170, 00250 | FR-A8CN02 | S |
| 00630 | 00310, 00380 | FR-A8CN03 | S |
| 00770, 00930, 01250 | 00470, 00620 | FR-A8CN04 | S |
| 01540 | 00770 | FR-A8CN05 | S |
| 01870, 02330 | 00930, 01160, 01800 | FR-A8CN06 | S |
| 03160 | - | FR-A8CN07 | S |
| 03800, 04750 | 03250, 03610 | FR-A8CN08 | S |
| - | 02160, 02600 | FR-A8CN09 | S |

NEMA 1 Conduit Mounting Kits for A and FR-F800 Series DrivesKits have provision for DC link choke installation (Drives in frame sizes A to F do not require a separate kit)

| Model Number | A/F820 | A/F840 | Frame Size |
|--------------|--------|--------|------------|
| AF8FN-G | 01540 | 00770 | G |
| AF8FN-H | 01870 | 00930 | Н |
| | 02330 | 01160 | |
| | - | 01800 | |
| AF8FN-J | - | 02160 | J |
| | - | 02600 | |
| AF8FN-K | 03160 | - | K |
| AF8FN-L | 03800 | 03250 | L |
| | 04750 | 03610 | |
| AF8FN-M | - | 04320 | М |
| | - | 04810 | |
| AF8FN-N | - | 05470 | N |
| | - | 06100 | |
| | - | 06830 | |

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